

Technical data sheet

PERMACOL 3522



DESCRIPTION

The PERMACOL 3522 is flexible, fast curing, optically clear thermally curing adhesive. This product has a very good adhesion to many materials such as metals, glass and various plastics.

Technical details	
Chemical type	Methacrylic
Components	One component
Color	Clear - colourless
Viscosity	3500 mPas
Hardness (Shore A)	55
Curing temperature	120°C
Curing time	3 minutes

USAGE INSTRUCTIONS

Can be cured in 3 minutes at 120°C. This excludes the time it takes for the substrate to warm up to the curing temperature. Do not cure at temperatures >130°C, this will result in yellowing of the product. Make sure the substrates are clean and free from dust, water, grease, fingerprints, oil, ect. Use isopropanol to clean the substrates.

BENEFITS

- Fast curing
- Optically clear
- Flexible
- Water resistant
- 100% solids, no solvents
- RoHS and REACH compliant

STORAGE

Store in its original packaging between 0°C to 10°C. Allow the adhesive to warm up to room temperature before use. Avoid direct exposure to sunlight. See packaging for the expiration date. Shelf life: 6 months.

SAFETY

Use protective gloves to avoid direct contact with the skin. Check the Material Safety Data Sheet for specific safety information.

PACKAGING

The PERMACOL 3522 is available in different kinds of cartridges and bottles

EN – Legal Disclaimer

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