

## DESCRIPTION

The PERMACOL 2253 A/B is a filled epoxy adhesive with a robust appearance.

This adhesive was developed for roof tiles and can also be used bonding different stone types.

The curing time depends on volume. Larger volumes cure faster.

Technical details	
Mixing ratio	100 : 33,5 (weight)
Viscosity	Thixotropic
Density	1,7 g/ml
Processing temperature	Between 10°C and 35°C
Pot life	90 min at 20°C
Cure time	24 min at 20°C
Curing completed after	48 hrs at 20°C
Colour	Anthracite
Hardness	85 Shore D
Temperature resistance	-30°C up to +120°C

## USAGE INSTRUCTIONS

Make sure the substrates are clean and free from dust, water, grease, fingerprints, oil, etc.

Weight both components according to the mixing ratio and mix until a homogeneous mixture is reached.

After applying the adhesive, excess material can be removed and cleaned with a sponge and water.

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## BENEFITS

- Gap filling
- Robust appearance
- Water removable

## CLEANING

Uncured adhesive can be removed and cleaned by means of water and sponge. Cured adhesives must be removed mechanically.

## STORAGE

Store in its original packaging frost free and dry, between 5°C and 30°C. See packaging for the expiration date. Shelf life: 12 months.

## SAFETY

Use protective gloves to avoid direct contact with the skin. Check the Material Safety Data Sheet for specific safety information.

## PACKAGING

The PERMACOL 2253 A/B is available in different kinds of cartridges.