

# Technical data sheet

## PERMACOL PC30



### DESCRIPTION

PERMACOL PC30 is an accelerator for cyanoacrylate adhesives (super glue). It is used to speed up the cure time. Using Permacol PC30 can also lead to a stronger final bond. Especially when it is used in low humidity environments and between substrates like wood that contain oil or acid.

| Technical details |                    |
|-------------------|--------------------|
| Solvent           | Isopropyl alcohol  |
| Color             | Clear - colourless |
| Viscosity         | 2-3 mPas           |
| Flash point       | 11,7°C             |
| Density           | 0,79 kg/L          |

### USAGE INSTRUCTIONS

Make sure the substrates are clean and free from dust, water, grease, fingerprints, oil, ect. Use isopropanol to clean the substrates. Spray the accelerator onto one of the substrate. Wait a couple of seconds for the solvent to evaporate. Apply the cyanoacrylate on the other substrate and press the substrates together.

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### BENEFITS

- Speeds up the curing time of cyanoacrylates
- Stronger bonds in low humidity environments
- Stronger and improved weather proof wood bonding
- RoHS and REACH compliant

### STORAGE

Store in its original packaging below 25°C. Avoid direct exposure to sunlight. See packaging for the expiration date. Shelf life: 12 months.

### SAFETY

Keep away from fire. Use protective gloves to avoid direct contact with the skin. Check the Material Safety Data Sheet for specific safety information.

### PACKAGING

PERMACOL PC30 is available in different kinds of bottles.