

PERMACOL 2206-SERIES



DESCRIPTION

The PERMACOL 2206 A/B series are universal epoxy adhesives which can be applied for binding, repair and fill materials as: metals, ceramics, pottery, stone, crystal, ivory, gems, wood and some hard plastics as polyester, bakelite, formica and (pretreated) teflon. The PERMACOL 2206 A/B series cure at room temperature, so full cure takes place at 20°C and even at temperatures below zero degrees Celsius. The curing time will increase at temperatures below 20°C.

BENEFITS

- Long opentime
- Water resistant
- Gap filling properties
- Resistant to oil, grease, acids and shock
- RoHS und REACH compatible

Type	Viscosity A-component (D=30/s 23°C)	Viscosity B-component (D=30/s 23°C)	Viscosity mixture (D=30/s 23°C)	Special features
2206 A/B	8.000 mPa·s	8.500 mPa·s	10.000 mPa·s	Transparant
2206-2 A/B	13.000 mPa·s	12.000 mPa·s	15.000 mPa·s	Non sagging
2206-5 A/B	30.000 mPa·s	20.000 mPa·s	25.000 mPa·s	Non sagging

Technical details	
Mixing ratio	A : B = 1 : 1 (weight)
Application temperature	+15°C
Pot life	ca.2-3 hours at 20°C
Hand-holding time	ca. 12 min at 20°C
Curing time	ca. 24-48 hrs at 20°C
Colour mixture	Light yellow
Application	100-200 gr/m ² depending on roughness of surface.
Hardness	75 shore D
Temperature resistance	-30°C up to +120°C

STORAGE

Store in its original packaging frost free and dry. See packaging for the expiration date. Make sure that cartridges are stored standing upright. Shelf life: 12 months.

USAGE INSTRUCTIONS

Make sure the substrates are clean and free from dust, water, grease, fingerprints, oil, ect. Dispense the components equal (A:B=1:1) and mix until a homogeneous mixture is reached.

PACKAGING

The PERMACOL 2206 series is available in different kinds of cartridges.

EN – Legal Disclaimer

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